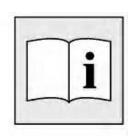


Warning!

Conform with safety precautions! Incorrect handling can activate airbag and cause injury.



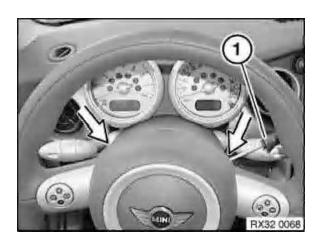
Necessary preliminary tasks:

Disconnect battery negative lead



Important!

Carry out the following tasks carefully and meticulously to avoid damaging the steering wheel.



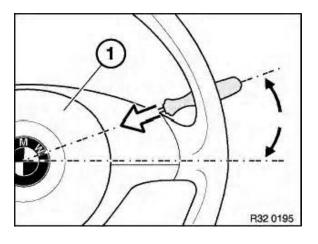
Check by applying finger pressure whether the marked points on the steering wheel are already pre-perforated by a cross-shaped cut.

If there is no cut: carefully pierce through marked points with a knife - 8-10 mm long, approx. 5 mm deep, cross-shaped.

Carefully pierce sport steering wheel at marked points with Torx screwdriver T25 (1).

Insert Torx screwdriver T25 (1) at the angle shown below.

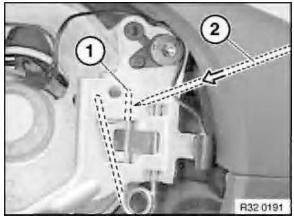
After removing the airbag unit, press through the pierced point from inside outwards with your finger and if necessary clean on the outside.



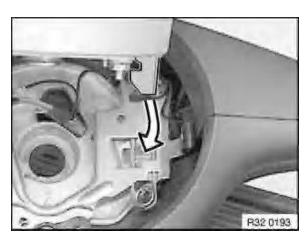
If a springy resistance can be felt, press down lock as far as it will go and pull airbag unit (1) away from steering wheel.

Repeat procedure on opposite side.

For purposes of clarity, the procedure is shown in the next picture with the airbag unit already removed.

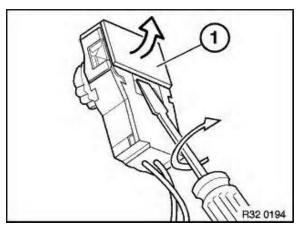


Press on lock (1) with a Torx screwdriver T25 (2).



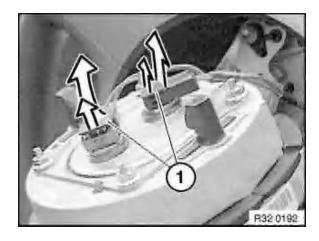
Installation:

Insert airbag unit with hooks into locks and press into sport steering wheel.



Unlocking plug connection:

Lever out lock (1) with a screwdriver.

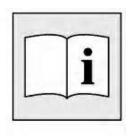


Open locks (1) on both plugs and disconnect plug connections. Remove airbag unit.



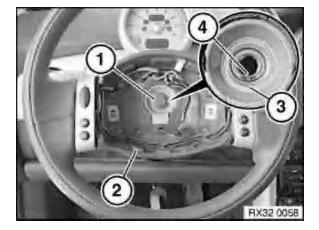
Warning!

Lay airbag unit to one side (in luggage compartment): padded side must always face upwards.



Necessary preliminary tasks:

- Move wheels into straight-ahead position
- Remove airbag unit



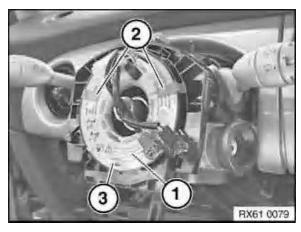
Release screw (1) and remove steering wheel (2).

Installation:

Tightening torque 32 33 1AZ

Make sure that the road wheels stay in the straight-ahead position. Mount steering wheel.

Marks on steering wheel (3) and steering spindle (4) must coincide.



Warning!

Secure volute spring cassette (1) against rotating with adhesive tape (2).

If unauthorized rotation of volute spring cassette (1) cannot be ruled out, it is essential to return volute spring cassette (1) to center position!

- Turn volute spring counterclockwise as far as it will go.
- Turn volute spring clockwise as far as it will go.
- Turn volute spring back to center position and secure so that centering pin (3) is at bottom position.

32 33 Steering Wheel

	Туре	Thread	Tightening specification	Measure
1AZ Steering wheel to steering column	R50, R53, R52	M14x1.5		63 Nm

AZD Steering Wheel Issue status (01/2005) Valid only until next CD is issued BMW AG - TIS