

### ARC Armrest Installation Instructions

**Tools Needed:**

- Drill with 1/4" drill bit
- two hands
- adjustable wrench or 3/8" socket and wrench set

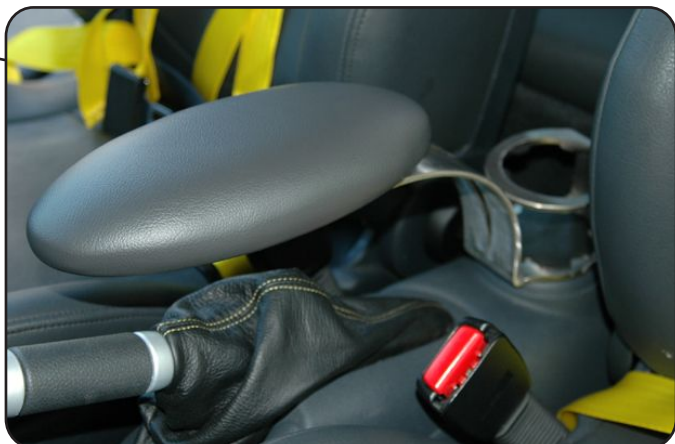
**Parts Supplied:**

- 1-ARC Armrest Frame
- 1-Padded Oval
- 3-Thumb Screws
- 5-SMALL washers
- 2-Nuts
- 2-BIG washers
- 1-instructions
- 1-round template

**Estimated Time to Install:**

-15 Minutes

- 1 Start by reading these instructions fully and then cutting out the included round circle template / sticker.



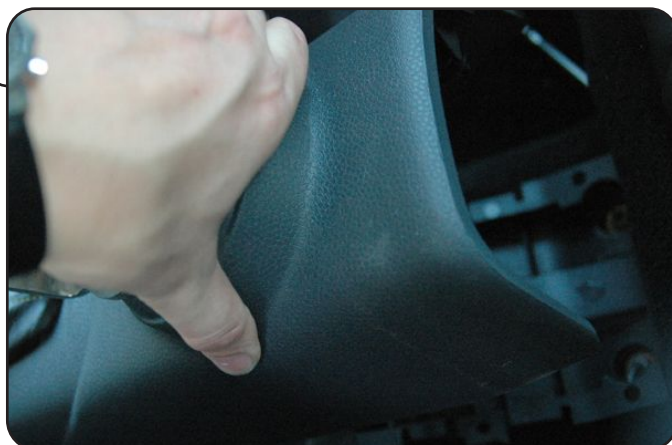
- 2 Squeeze yourself into the center of the back seat. Remove the round rubber base in the cupholder (2005 and newer only). Unscrew the screw in the base (2005 and newer only). Place the circle template in the bottom of the rear cupholder with the arrow pointing towards the front of the car. Make sure the arrow is as straight as possible down the center of the car.



- 3 Using a 1/4" drill bit drill through the two holes on the template. Use some tape to wrap a 'stop' around the bit about 1/2" up from the tip. Be sure to start with the drill bit as close to the center of the circles as possible.



- 4 Pinch the base of the ebrake boot firmly and pull up to release it from the center console frame. Remove the screw towards the back of the plastic console (under the ebrake boot). On 2005 and NEWER cars, remove the round rubber piece on the bottom of the rear cupholder and remove the screw underneath it (Screw will NOT need to be put back into place). Grab the center console and pull up with enough force to free the plastic snaps and allow the console to be lifted up a bit. This may take a few good pulls. Try getting your fingers under the edge of the plastic that fits against the carpet. The console and the E-brake do NOT need to be removed, just lifted up enough for access with a wrench.



5 With the posts poking out through the bottom of the rear cup holder thread 1 BIG washer and 1 nut on and hand tighten. Do the same for the other threaded post. Tighten nuts with a crecent wrench or appropriate socket.



6 This is what it should look like when your done.



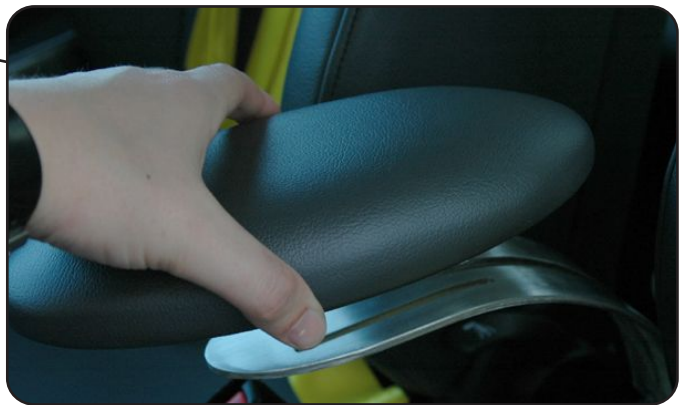
7 Once everything is tightened, simply align the male plastic snaps on the console with the female snaps on the plastic frame under the console and push down until the console snaps into place.



8 Get out of the back seat and sit up front and position the padded armrest on top of the metal frame. From the bottom insert 1 Thumb screw and washer through one of the slots in the metal frame and align it with a hole in the bottom of the padded armrest. Start threading the Thumbscrew until it is just about snug. Do the other two in a triangle pattern.



9 With the thumbscrews loosened, slide the armrest forward or back until it fits comfortably with how you drive. For more adjustability, simply remove the two thumbscrews and rotate the padded armrest 180. Depending on how you originally installed it you can gain up to an inch more room.



! Enjoy Your Ride!

